

**AMENDMENTS TO THE SPECIFICATION:**

Insert new paragraph 032.1 as follows:

[032.1] Each incision 41, from its point A to its point B, has a concave side and a convex side, the concave side facing in the rolling direction R (i.e., facing to the left in Fig. 2). In Fig. 3 the incisions 421 have generally concave and convex sides, and the generally concave side faces in the rolling direction R.